

Removal of lead paint and heavy rust in an operating petroleum refinery

Problem: Surface preparation and repainting was required on 320m² (3,450 ft²) of structural steel in a Corpus Christi, Texas oil refinery.

A prominent nationwide specialty contractor, was hired to remove failing lead paint and heavy rust on structural support beams throughout the refinery. The contractor's challenges, defined by the refinery's general foreman, were to allow nearby production units to continuously operate, and to maintain a dry, low dust environment.

Solution: Using Sponge-Jet's Sponge Blasting System,[™] the contractor was able to prepare the surface to the SP6 specification in one dry, low dust process - allowing oil production to continue. These same qualities allowed painting to quickly ensue. The refinery and contractor were able to share a significant cost savings.

Goals:

- Low Dust
- Dry Process
- Low Ricochet
- Cost Efficient

Alternatives considered:

- High Pressure Water
- Sand Blasting
- Agriblasting
- Power Tooling

Contractor's choice:

Sponge-Jet's Sponge Blasting System™ Silver Sponge Media™

"Using the Sponge
Blasting System the
job came in under
the quote we provided
to the refinery's
general foreman."

Paint & Lead Supervisor



15x magnification

DDODLICT

Sponge-Jet[®] Silver Sponge Media[™] featuring MICROCONTAINMENT[™] technology

APPLICATIONS

Fast cutting and aggressive. Used for a wide range of commercial, industrial, marine and military coatings removal projects.

PROFILE

75micron (3mil)

ABRASIVE

Aluminum Oxide

CLEANING BATE

6-17m²/hr(1-3ft²/min)

AVERAGE RECYCLES

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